



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

649.4701

Job Sheet 171747



Part No: 649.4701

Job Qty: 1 ea

Part Name: AW119 Cable Cutter System



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 2/16/18

Description:

Type: SOLD

Note: 647.4907 rev.e2 IPP REV:A 12.11.05 NEW ISSUE DD VERF:JLM IPP REV:B AS PER ECR 12-54 13-07-09
JLM VERIFIED BY:DD IPP REV:C 16.08.11 AS PER DWG REV.C DD VERF:JLM IPP REV:D 17.11.08 AS
PER DWG REV.E2 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/16/18	0.00	0.00	Start Up Stores/Pkg-1		FEB 14 2018
100	Packaging	1 pcs		2/16/18	0.00	0.00	Packaging1-1		
110	QC	1 pcs		2/16/18	0.00	0.00	QC4		
120	Packaging	1 pcs		2/16/18	0.00	0.00	Packaging3-1		
130	QC21-FG	1 Ea		2/16/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
649.4902	Lower Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	
649.4901	Upper Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	
649.5010	Deflector	1 Ea (1 ea)	90-Start up Operation	
649.5214	Bracket	1 Ea (1 ea)	90-Start up Operation	
649.5212	Bracket	1 Ea (1 ea)	90-Start up Operation	
649.4811	Clip	1 Ea (1 ea)	90-Start up Operation	
649.5012	Deflector	2 Ea (2 ea)	90-Start up Operation	
649.5013	Deflector	2 Ea (2 ea)	90-Start up Operation	
649.5213	Doubler	2 Ea (2 ea)	90-Start up Operation	
649.5011	Deflector	1 Ea (1 ea)	90-Start up Operation	
649.5210	Doubler	2 Ea (2 ea)	90-Start up Operation	
649.4814	Doubler	2 Ea (2 ea)	90-Start up Operation	
649.4816	Doubler	3 Ea (3 ea)	90-Start up Operation	
601.3493	Quick Release Pin	2 Ea (2 ea)	90-Start up Operation	
649.5211	Shim	1 Ea (1 ea)	90-Start up Operation	
649.4813	Shim	4 Ea (4 ea)	90-Start up Operation	
649.4812	Shim	3 Ea (3 ea)	90-Start up Operation	
649.4815	Shim	3 Ea (3 ea)	90-Start up Operation	
646.9910	Struts	4 Ea (4 ea)	90-Start up Operation	
647.9014	Strut Bracket	8 Ea (8 ea)	90-Start up Operation	
649.5110	Wiper Deflector	2 Ea (2 ea)	90-Start up Operation	
649.5111	LH Wiper Deflector	1 Ea (1 ea)	90-Start up Operation	
649.5112	RH Wiper Deflector	1 Ea (1 ea)	90-Start up Operation	
AN3C12A	Bolt	8 Ea (8 ea)	90-Start up Operation	
AN4C5A	Bolt	4 Ea (4 ea)	90-Start up Operation	
AN4C7A	Bolt	2 Ea (2 ea)	90-Start up Operation	
CR3213-5-03	Cherry Rivet	8 Ea (8 ea)	90-Start up Operation	

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CR3213-4-05	Rivet	24 Ea (24 ea)	90-Start up Operation
91420A230	Screw	13 Ea (13 ea)	90-Start up Operation
NAS1832-3-7	Insert	8 Ea (8 ea)	90-Start up Operation
NAS1832-4-7	Insert	2 Ea (2 ea)	90-Start up Operation
NAS1834C3-300	Insert	2 Ea (2 ea)	90-Start up Operation
MS21042L08	Nut	9 Ea (9 ea)	90-Start up Operation
MS21042L3	Nut	22 Ea (22 ea)	90-Start up Operation
MS21042L4	Nut	4 Ea (4 ea)	90-Start up Operation
MS21059-3	Nut Plate	3 Ea (3 ea)	90-Start up Operation
MS20426AD3-5	Rivet	6 Ea (6 ea)	90-Start up Operation
MS20470AD4-3	Rivet, Universal Head	23 Ea (23 ea)	90-Start up Operation
NAS1097AD-4-3	Cherry Rivet	2 Ea (2 ea)	90-Start up Operation
MS20470AD5-11	Rivet	2 Ea (2 ea)	90-Start up Operation
MS24694-C57	Screw	2 Ea (2 ea)	90-Start up Operation
MS24694-S58	Screw	2 Ea (2 ea)	90-Start up Operation
MS27039-1-18	Screw	4 Ea (4 ea)	90-Start up Operation
MS27039-1-14	Screw	4 Ea (4 ea)	90-Start up Operation
MS27039-08-24	Screw (MS27039-0824)	3 Ea (3 ea)	90-Start up Operation
MS27039-1-13	Screw	13 Ea (13 ea)	90-Start up Operation
MS27039-08-19	Screw	26 Ea (26 ea)	90-Start up Operation
MS27039-1-25	Screw	2 Ea (2 ea)	90-Start up Operation
MS27039-1-08	Screw	4 Ea (4 ea)	90-Start up Operation
MS27039-1-10	Screw	6 Ea (6 ea)	90-Start up Operation
AN970-3	Washer	2 Ea (2 ea)	90-Start up Operation
NAS1149F0332P	Washer	53 Ea (53 ea)	90-Start up Operation
NAS1149FN832P	Washer	18 Ea (18 ea)	90-Start up Operation
NAS1149F0432P	Washer	8 Ea (8 ea)	90-Start up Operation
NAS620C-10L	Washer	8 Ea (8 ea)	90-Start up Operation
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	90-Start up Operation
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	90-Start up Operation
NAS1149F0363P	Washer	16 Ea (16 ea)	90-Start up Operation
649.4817	Shim	4 Ea (4 ea)	90-Start up Operation
649.4820	Shim	1 Ea (1 ea)	90-Start up Operation
MS27039-08-13	Screw	12 Ea (12 ea)	90-Start up Operation
NAS1149CN832R	Washer	48 Ea (48 ea)	90-Start up Operation
MS21069-08	Anchor Nut	20 Ea (20 ea)	90-Start up Operation
MS20426AD3-4	Rivet	32 Ea (32 ea)	90-Start up Operation
649.4818	Shim	1 pcs (1 ea)	90-Start up Operation
649.4819	Shim	2 Ea (2 ea)	90-Start up Operation
NAS1330S08KB106	Rivnut	16 Ea (16 ea)	90-Start up Operation
MS20426AD4-4	Rivet	4 Ea (4 ea)	90-Start up Operation
NAS9303B-5-03	Rivet	4 Ea (4 ea)	90-Start up Operation

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	600.1012	1	37	0
	601.2045	1	35	0
	601.3493	2	12	0
	646.9910	4	48	0
	647.9014	8	108	0
	649.4811	1	16	0
	649.4812	3	24	0
	649.4813	4	14	0
	649.4814	2	14	0
	649.4815	3	12	0
	649.4816	3	20	0
	649.4817	4	16	0
	649.4818	1	7	0
	649.4819	2	14	0
	649.4820	1	16	0
	649.4901	1	7	0
	649.4902	1	9	0
	649.5010	1	5	0
	649.5011	1	9	0
	649.5012	2	8	0
	649.5013	2	10	0
	649.5110	2	11	0
	649.5111	1	0	0
	649.5112	1	0	0
	649.5210	2	9	0
	649.5211	1	12	0
	649.5212	1	7	0
	649.5213	2	7	0
	649.5214	1	7	0
	91420A230	13	122	0
	AN3C12A	8	217	0
	AN4C5A	4	94	0
	AN4C7A	2	129	0
	AN970-3	2	87	0
	CR3213-4-05	24	694	0
	CR3213-5-03	8	100	0
	MS20426AD3-4	32	4,352	0
	MS20426AD3-5	6	8,442	0
	MS20426AD4-4	4	1,695	0
	MS20470AD4-3	23	758	0
	MS20470AD5-11	2	1,002	0
	MS21042L08	9	1,175	0
	MS21042L3	22	3,785	0
	MS21042L4	4	1,843	0
	MS21059-3	3	357	0
	MS21069-08	20	114	0
	MS24694-C57	2	38	0
	MS24694-S58	2	13	0
	MS27039-08-13	12	467	0
	MS27039-08-19	26	1,055	0
	MS27039-08-24	3	118	0
	MS27039-1-08	4	437	0
	MS27039-1-10	6	413	0
	MS27039-1-13	13	416	0
	MS27039-1-14	4	523	0
	MS27039-1-18	4	1,394	0
	MS27039-1-25	2	90	0
	NAS1097AD-4-3	2	4,329	0
	NAS1149CN832R	48	281	0
	NAS1149F0332P	53	3,863	0
	NAS1149F0363P	16	285	0
	NAS1149F0432P	8	1,592	0
	NAS1149FN832P	18	4,974	0
	NAS1330S08KB106	16	102	0
	NAS1832-3-7	8	201	0
	NAS1832-4-7	2	34	0
	NAS1834C3-300	2	152	0
	NAS620C-10L	8	181	0
	NAS9303B-5-03	4	88	0

Part Specifications

Specifications could not be found.

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Master Unit 000784

Tel (613) 632-5200

Containers on Master Unit 000784				
Serial No	Part No	Customer Part No	Status	Quantity
S042002	600.1012		Allocated	1
S042001	601.2045	601.2045	Allocated	1
S041990	601.3493		Allocated	2
S042004	646.9910	646.9910	Allocated	1
S041997	647.9014		Allocated	8
S041988	649.4811		Allocated	1
S041992	649.4812		Allocated	3
S041991	649.4813		Allocated	4
S041989	649.4814		Allocated	2
S041993	649.4815		Allocated	3
S042000	649.4817		Allocated	4
S041569	649.4818		Allocated	1
S041564	649.4819		Allocated	2
S041999	649.4820		Allocated	1
S041987	649.4901		Allocated	1
S041986	649.4902		Allocated	1
S042099	649.5011		Allocated	1
S041985	649.5012		Allocated	2
S042102	649.5013		Allocated	2
S041984	649.5210		Allocated	2
S041983	649.5211		Allocated	1
S041982	649.5212		Allocated	1
S041979	649.5213		Allocated	2
S041978	649.5214		Allocated	1
S041977	AN3C12A		Allocated	8
S041976	AN4C5A	AN4C5A	Allocated	4
S041974	AN4C7A		Allocated	2
S041970	AN970-3		Allocated	2
S041957	CR3213-4-05		Allocated	24
S041967	CR3213-5-03		Allocated	8
S041573	MS20426AD3-4		Allocated	32
S041954	MS20426AD3-5		Allocated	6
S041552	MS20426AD4-4	MS20426AD4-4	Allocated	4

S041947	MS20470AD4-3		Allocated	23
S041946	MS20470AD5-11		Allocated	2
S041945	MS21042L08		Allocated	9
S041944	MS21042L3	MS21042L3	Allocated	22
S041943	MS21042L4	MS21042L4	Allocated	4
S041942	MS21059-3		Allocated	3
S041575	MS21069-08		Allocated	20
S041941	MS24694-C57		Allocated	2
S021125	MS24694-S58		Allocated	2
S041940	MS27039-08-13	MS27039-08-13	Allocated	12
S041939	MS27039-08-19		Allocated	26
S041938	MS27039-08-24		Allocated	3
S041937	MS27039-1-08	MS27039-1-08	Allocated	4
S041935	MS27039-1-10		Allocated	6
S041934	MS27039-1-13		Allocated	13
S041933	MS27039-1-14		Allocated	4
S041932	MS27039-1-18		Allocated	4
S041931	MS27039-1-25		Allocated	2
S041930	NAS1097AD-4-3		Allocated	2
S041578	NAS1149CN832R		Allocated	48
S041928	NAS1149F0332P		Allocated	53
S041927	NAS1149F0363P		Allocated	16
S041926	NAS1149F0432P	NAS1149F0432P	Allocated	8
S041924	NAS1149FN832P		Allocated	18
S041558	NAS1330S08KB106		Allocated	16
S041922	NAS1832-3-7		Allocated	8
S041921	NAS1832-4-7		Allocated	2
S041920	NAS1834C3-300		Allocated	2
S041919	NAS620C-10L		Allocated	8
S041553	NAS9303B-5-03		Allocated	4



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
000784	S042002	600.1012	Sealant PR1425B2 (#654 sem)	S022034	Start Up Stores/Pkg-1	1
000784	S042001	601.2045	RTV (LOCTITE 598)	Fm138615-70	Start Up Stores/Pkg-1	1
000784	S041990	601.3493	Quick Release Pin	FM127615-12	Start Up Stores/Pkg-1	2
000784	S041997	647.9014	Strut Bracket	F93290	Start Up Stores/Pkg-1	8
000784	S041988	649.4811	Clip	S014907	Start Up Stores/Pkg-1	1
000784	S041992	649.4812	Shim	S019437	Start Up Stores/Pkg-1	3
000784	S041991	649.4813	Shim	S022565	Start Up Stores/Pkg-1	4
000784	S041989	649.4814	Doubler	S018938	Start Up Stores/Pkg-1	2
000784	S041993	649.4815	Shim	S004454	Start Up Stores/Pkg-1	3
000784	S042000	649.4817	Shim	S012191	Start Up Stores/Pkg-1	4
000784	S041569	649.4818	Shim	S004251	Start Up Stores/Pkg-1	1
000784	S041564	649.4819	Shim	S004305	Start Up Stores/Pkg-1	2
000784	S041999	649.4820	Shim	S012185	Start Up Stores/Pkg-1	1
000784	S041987	649.4901	Upper Cutter Assembly	F108550	Start Up Stores/Pkg-1	1
000784	S041986	649.4902	Lower Cutter Assembly	F124742	Start Up Stores/Pkg-1	1
000784	S046576	649.5010	Deflector	S027817	CCK036	1
000784	S042099	649.5011	Deflector	S014906	Start Up Stores/Pkg-1	1
000784	S041985	649.5012	Deflector	S010617	Start Up Stores/Pkg-1	2
000784	S042102	649.5013	Deflector	S014908	Start Up Stores/Pkg-1	2
000784	S041984	649.5210	Doubler	F149864	Start Up Stores/Pkg-1	2
000784	S041983	649.5211	Shim	F108557	Start Up Stores/Pkg-1	1
000784	S041982	649.5212	Bracket	S023081	Start Up Stores/Pkg-1	1
000784	S041979	649.5213	Doubler	F164318	Start Up Stores/Pkg-1	2
000784	S041978	649.5214	Bracket	S027933	Start Up Stores/Pkg-1	1
000784	S041977	AN3C12A	Bolt	S019391	Start Up Stores/Pkg-1	8
000784	S041976	AN4C5A	Bolt	S019407	Start Up Stores/Pkg-1	4
000784	S041974	AN4C7A	Bolt	FM138246-0	Start Up Stores/Pkg-1	2
000784	S041970	AN970-3	Washer	S003924	Start Up Stores/Pkg-1	2
000784	S041957	CR3213-4-05	Rivet	S017099	Start Up Stores/Pkg-1	24
000784	S041967	CR3213-5-03	Cherry Rivet	S023372	Start Up Stores/Pkg-1	8
000784	S041573	MS20426AD3-4	Rivet	FM134294	Start Up Stores/Pkg-1	32
000784	S041954	MS20426AD3-5	Rivet	S006867	Start Up Stores/Pkg-1	6
000784	S041552	MS20426AD4-4	Rivet	FM132536	Start Up Stores/Pkg-1	4
000784	S041947	MS20470AD4-3	Rivet, Universal Head	FM135536-2	Start Up Stores/Pkg-1	23
000784	S041946	MS20470AD5-11	Rivet	F107100-1	Start Up Stores/Pkg-1	2
000784	S041945	MS21042L08	Nut	S016879	Start Up Stores/Pkg-1	9
000784	S041944	MS21042L3	Nut	S037284-1	Start Up Stores/Pkg-1	22
000784	S041943	MS21042L4	Nut	S016351	Start Up Stores/Pkg-1	4
000784	S041942	MS21059-3	Nut Plate	F123900-3	Start Up Stores/Pkg-1	3
000784	S041575	MS21069-08	Anchor Nut	S016889	Start Up Stores/Pkg-1	20
000784	S041941	MS24694-C57	Screw	F123648.0	Start Up Stores/Pkg-1	2
000784	S021125	MS24694-S58	Screw	F128058	Start Up Stores/Pkg-1	2
000784	S041940	MS27039-08-13	Screw	s019320-1	Start Up Stores/Pkg-1	6
000784	S041939	MS27039-08-19	Screw	S027543	Start Up Stores/Pkg-1	26
000784	S041938	MS27039-08-24	Screw (MS27039-0824)	F124326-9	Start Up Stores/Pkg-1	3
000784	S041937	MS27039-1-08	Screw	S020602	Start Up Stores/Pkg-1	4
000784	S041934	MS27039-1-13	Screw	F125654	Start Up Stores/Pkg-1	13
000784	S041933	MS27039-1-14	Screw	F124326-4	Start Up Stores/Pkg-1	4
000784	S041932	MS27039-1-18	Screw	F124326	Start Up Stores/Pkg-1	4

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
000784	S041931	MS27039-1-25	Screw	FM127432	Start Up Stores/Pkg-1	2
000784	S041930	NAS1097AD-4-3	Cherry Rivet	FM127615	Start Up Stores/Pkg-1	2
000784	S041578	NAS1149CN832R	Washer	S014734	Start Up Stores/Pkg-1	48
000784	S041927	NAS1149F0363P	Washer	FM137544-25	Start Up Stores/Pkg-1	16
000784	S041926	NAS1149F0432P	Washer	S024445	Start Up Stores/Pkg-1	8
000784	S041924	NAS1149FN832P	Washer	S020604	Start Up Stores/Pkg-1	18
000784	S041558	NAS1330S08KB106	Rivnut	S022118	Start Up Stores/Pkg-1	16
000784	S041922	NAS1832-3-7	Insert	FM127615-2	Start Up Stores/Pkg-1	8
000784	S041921	NAS1832-4-7	Insert	F123758	Start Up Stores/Pkg-1	2
000784	S041920	NAS1834C3-300	Insert	F153859	Start Up Stores/Pkg-1	2
000784	S041919	NAS620C-10L	Washer	FM127432-25	Start Up Stores/Pkg-1	8
000784	S041553	NAS9303B-5-03	Rivet	FM138484-1	Start Up Stores/Pkg-1	4

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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Parts to scrap and replace

PART NUMBER	QTY	ACTION TO COMPLETE
649.4813	5	Replace with Rev E
649.4811	1	Replace with Rev E
649.4819	2	Replace with Rev E
649.4820	1	Replace with Rev E
649.5212	1	Replace with Rev C
649.5214	1	Replace with Rev C
600.1012	1	Scrap, because for date is expired